

GAS PERMEATION STUDIES OF THE COVALENT ORGANIC FRAMEWORKS(COFs) BASED MIXED MATRIX MEMBRANES(MMMs)

Dhruv Tomar, Chemical Engineering
Mentor: Dr. Kailong Jin, Asst Professor, SEMTE
Ira A. Fulton Schools of Engineering



Introduction

Mixed Matrix Membranes(MMMs)

- Combination of Continuous Organic Polymer Phase and Porous Additive
 - Utilizes the ease of processing polymers
 - Benefits from improved gas separation performance of diverse porous filler materials
- Potential for Enhanced Separation Quality:
 - Higher gas permeance may be observed with increased loading of the porous filler. [Nuhnen,2021]
- Components:
 - Polymer Phase: Pebax 1657
 - Filler: ACOF -1; Covalent Organic Framework (COF)

MMMs Synthesis

Pebax-1657+ACOF-1 + EtOH/H₂O

Casting solution stirring and sonicating

Mixture casting in a petri-dish

1% ACOF-1/Pebax-1657

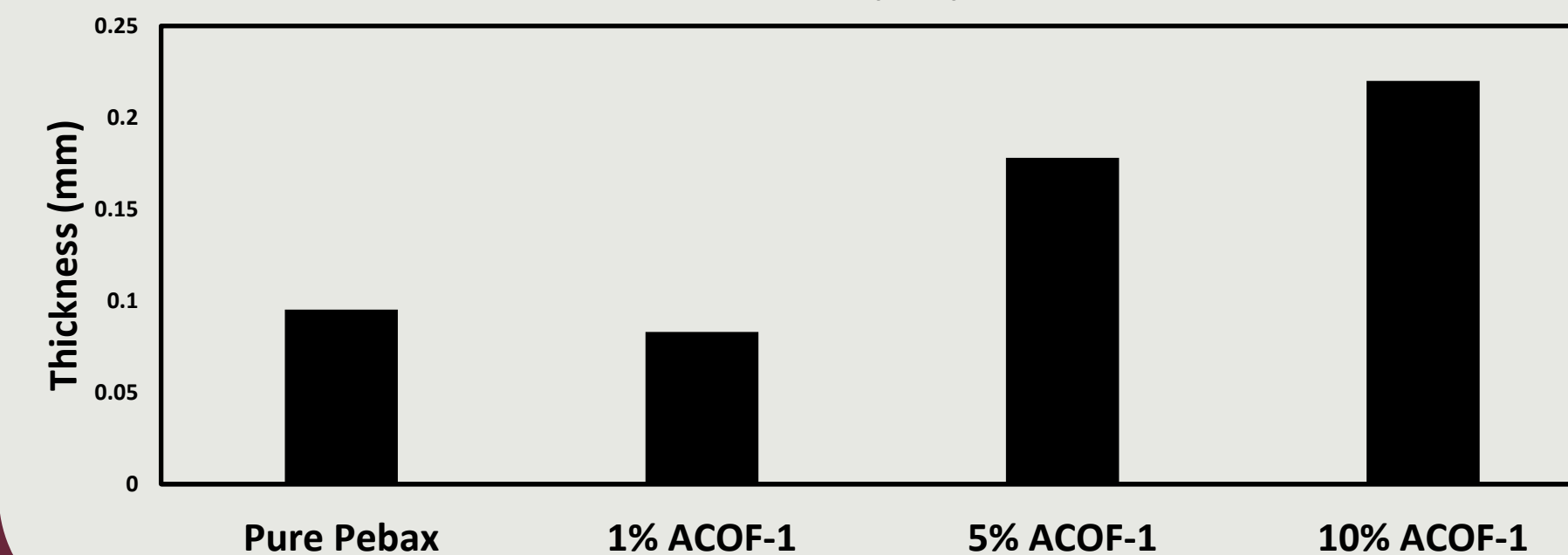
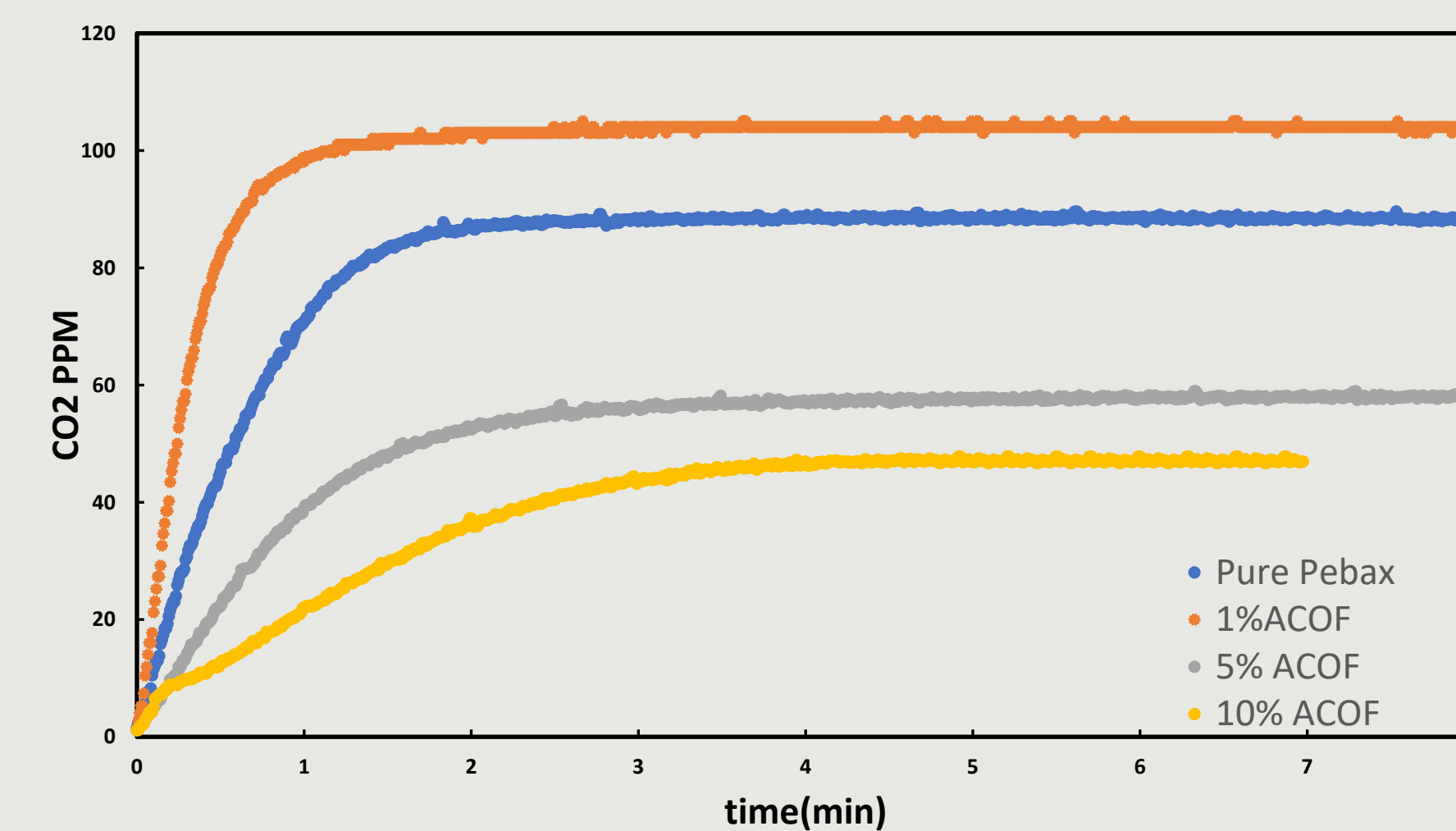
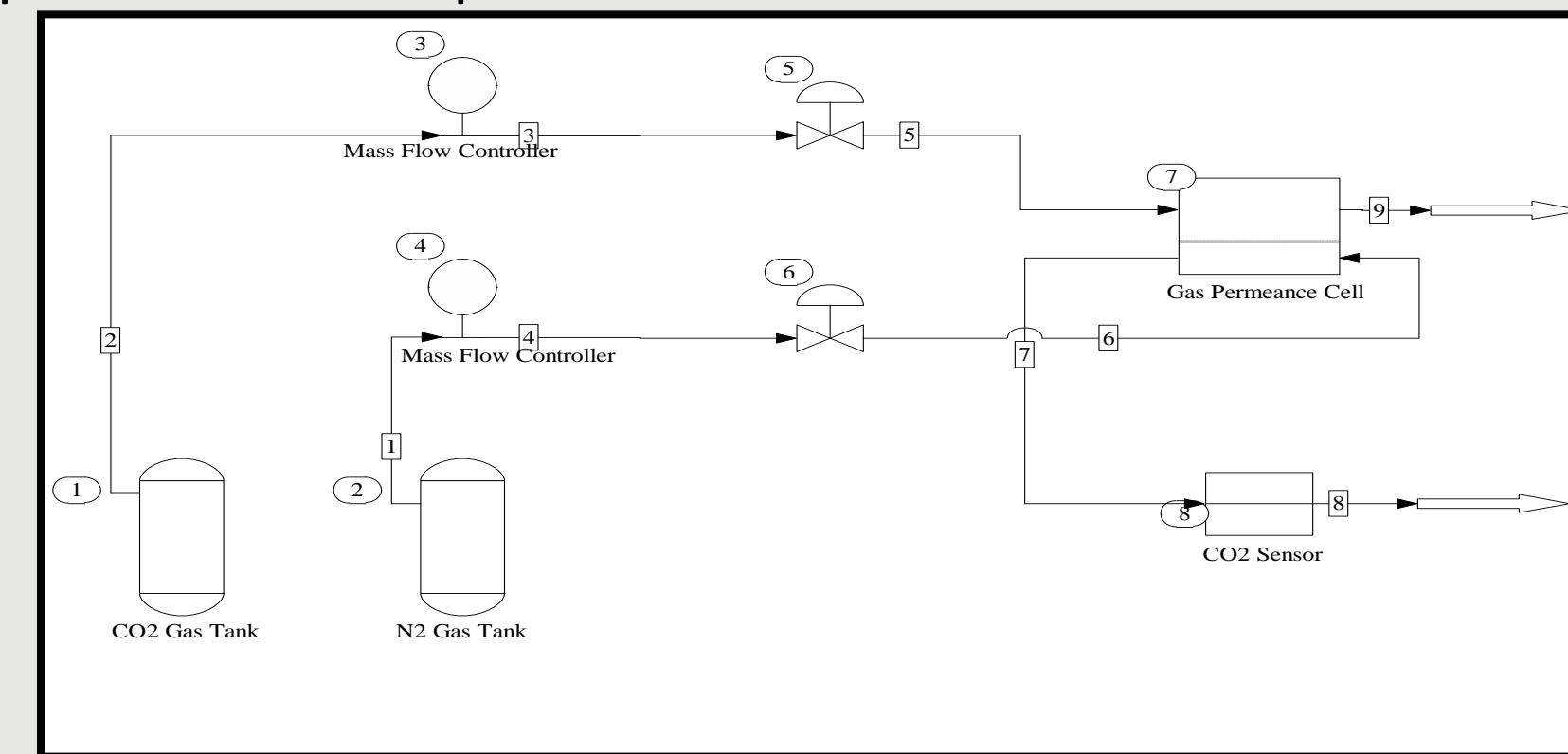
Solvent evaporation in an oven

Adapted from: Siddique(2021)

Synthesized (A) Pure Pebax-1657, (B) 1% loading of ACOF-1 with Pebax 1657, (C) 5% loading of ACOF-1 with Pebax 1657, (D) 10% loading of ACOF-1 with Pebax 1657

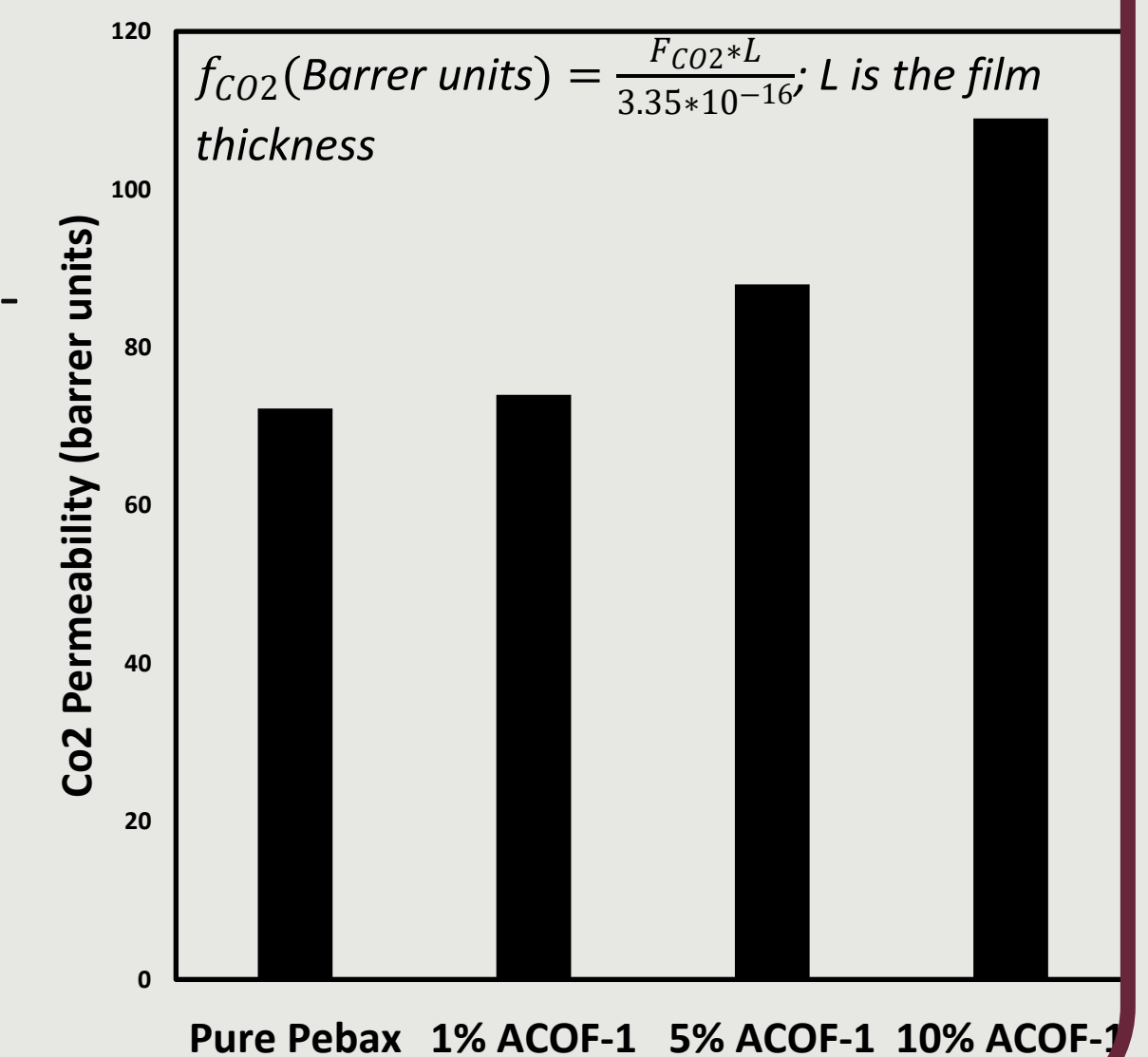
Gas Permeance Setup; CO₂ Permeation(ppm)

- In testing the permeance and performance of the synthesized MMMs, we employed an in-house-built permeation setup



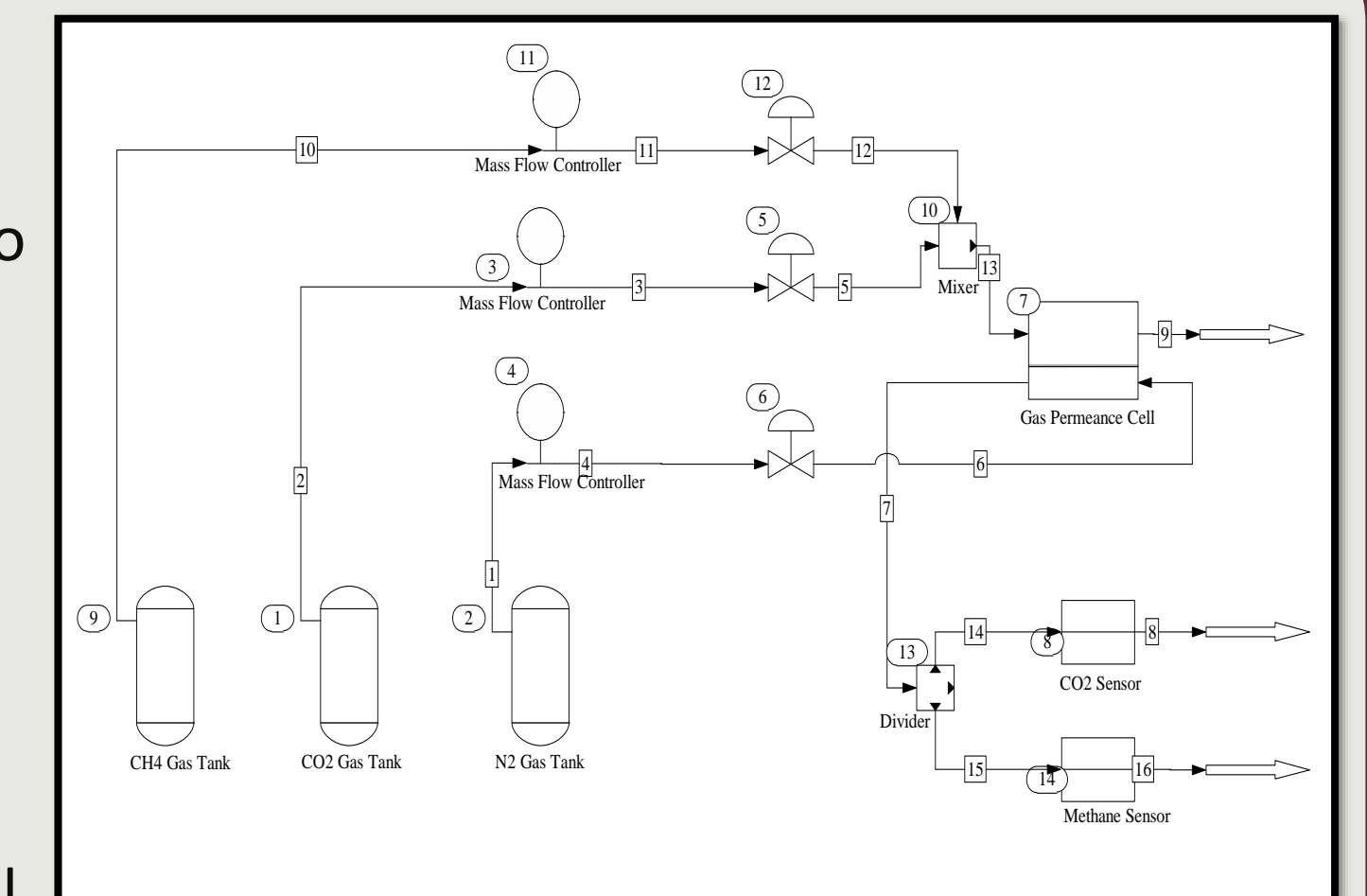
Conclusion; CO₂ Permeation(Barrer Units)

- MMMs have the potential for increasing the CO₂ permeance as compared to typical polymers:
 - Significant increase with higher ACOF-1 loading
- The in-house built gas permeance cell and the MMMs show reliable data.
 - Sensible CO₂ parts per million (PPM) data
 - Absence of erratic peaks



Future Work

- Test for Selectivity:
 - Experiment with gas mixtures such as CO₂/CH₄ to assess the selectivity of the material towards specific gases
 - Increase ACOF-1 Loading to assess the impact on permeance and selectivity.
 - Experiments to test if the sonication impacted the chemical composition of the casting solution.



Proposed Gas Permeance Setup For Testing Selectivity

Nuhnen, A., & Janiak, C. (2021). Mixed-matrix membranes. *New Trends in Macromolecular and Supramolecular Chemistry for Biological Applications*, 87–113. https://doi.org/10.1007/978-3-030-57456-7_5

Siddique, T., Dutta, N. K., & Choudhury, N. R. (2021). Mixed-matrix membrane fabrication for water treatment. *Membranes*, 11(8), 557. <https://doi.org/10.3390/membranes11080557>